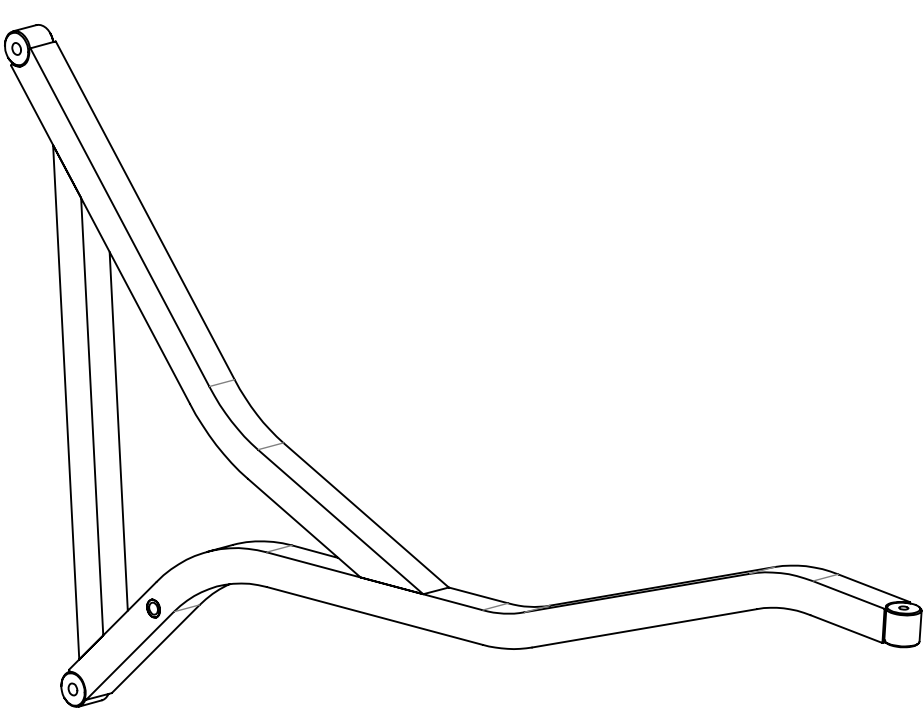


QTY -041	P/N	DESCRIPTION
X	D5752-041	SLIDING FRAME
1	D5752-1	TUBE #1
1	D5752-3	TUBE #2
1	D5752-5	TUBE #3
1	D5752-7	BUSHING #1
1	D5752-9	BUSHING #2
2	D5752-11	BUSHING #3

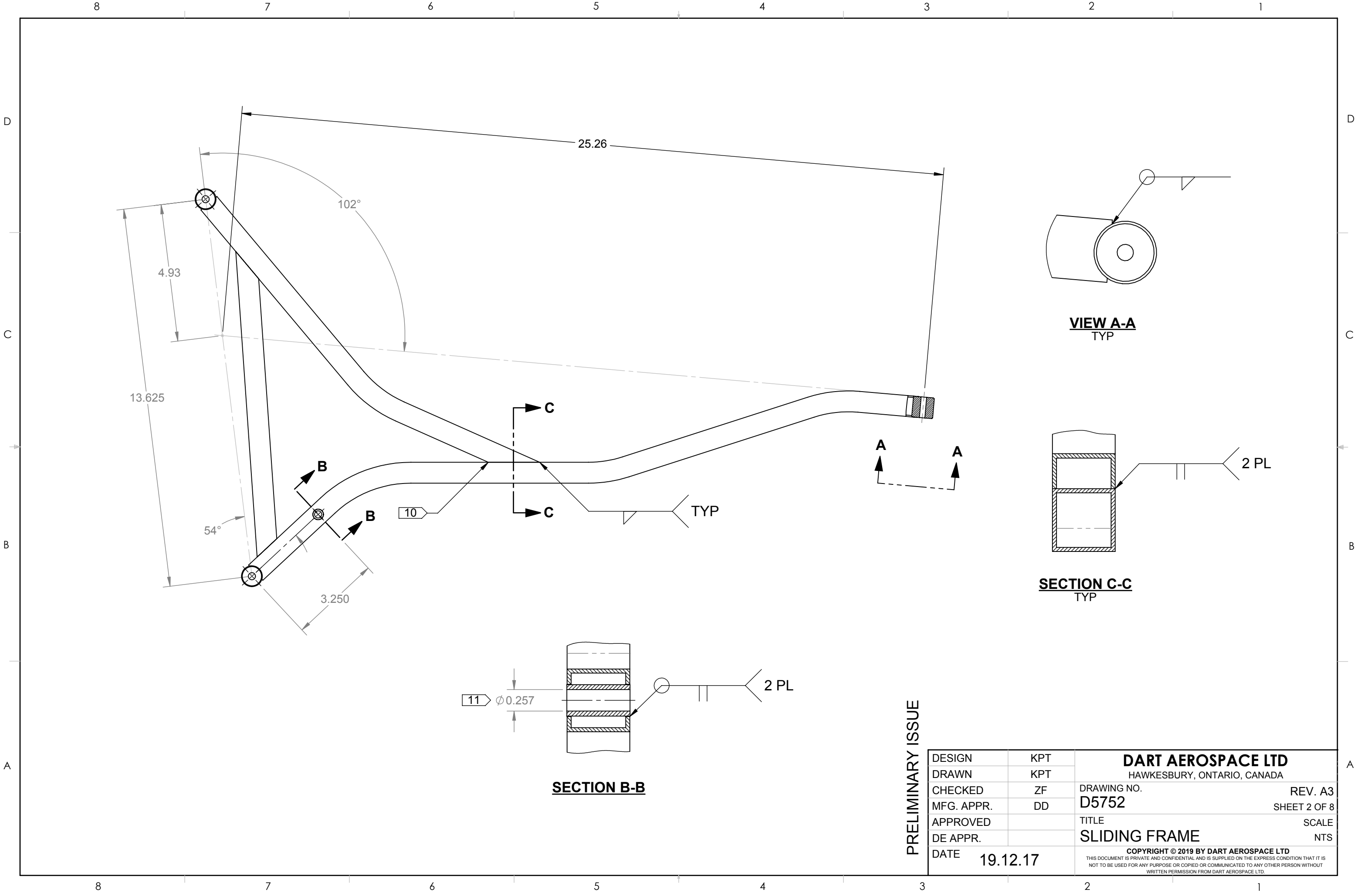


**D5752-041 SLIDING FRAME**  
(DERIVED FROM AERO DESIGN P/N 100220-01)

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5752-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
  - 7) WEIGHT: 2.23 lbs
  - 8) ASSEMBLE WITH DT10623
  - 9) WELD PER DART QSI 004
  - 10) NO WELD AT THIS INTERSECTION ONLY IS ACCEPTABLE
  - 11) DRILL AFTER WELDING

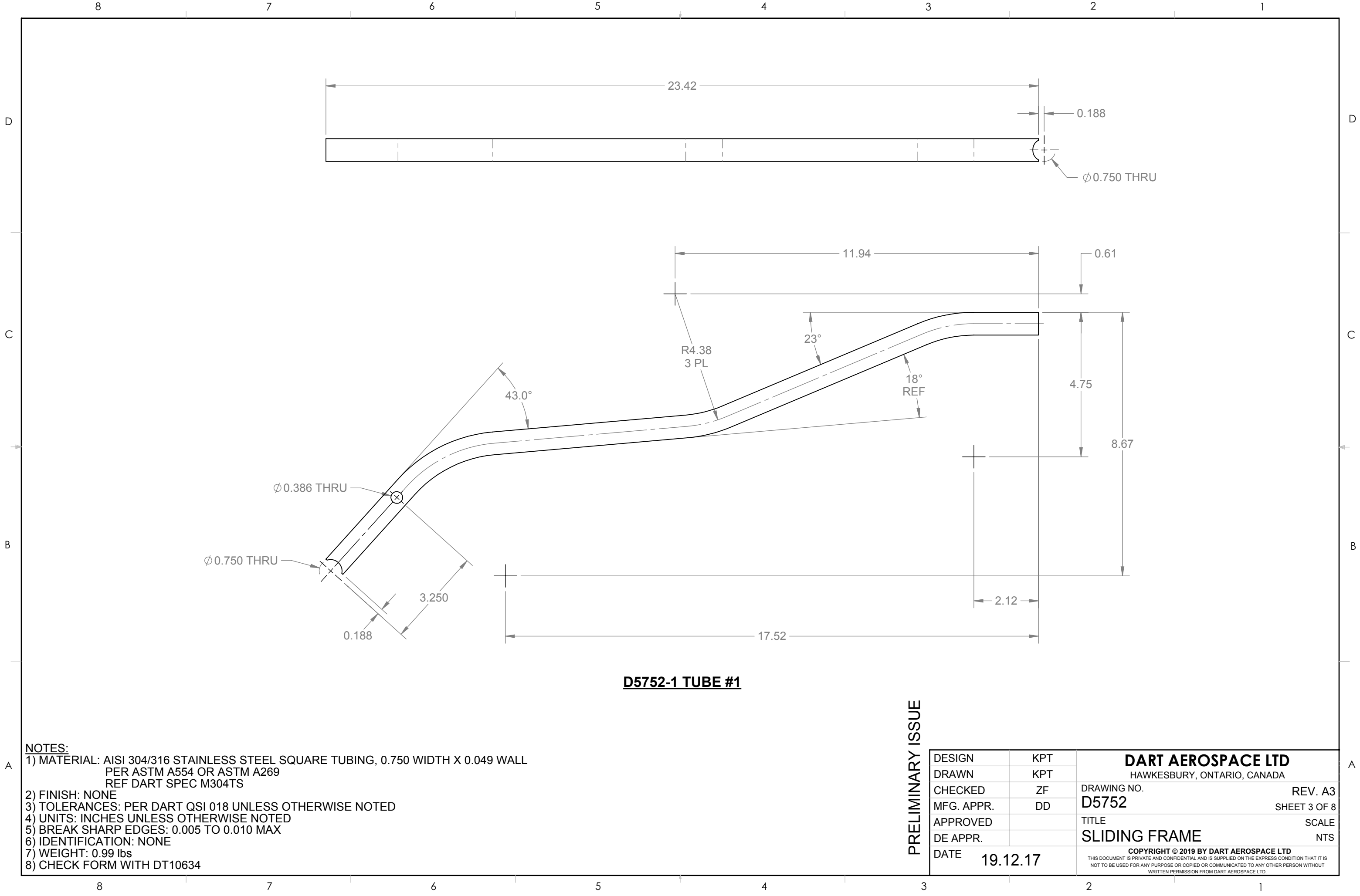
PRELIMINARY ISSUE

A	NEW ISSUE		KPT	19.12.17
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ZF	DRAWING NO.		REV. A3
MFG. APPR.	DD	<b>D5752</b>		SHEET 1 OF 8
APPROVED		TITLE		SCALE
DE APPR.		<b>SLIDING FRAME</b>		NTS
DATE	19.12.17	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



PRELIMINARY ISSUE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. <b>D5752</b>	REV. A3 SHEET 2 OF 8
MFG. APPR.	DD	TITLE <b>SLIDING FRAME</b> SCALE NTS	
APPROVED			
DE APPR.		COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.12.17		



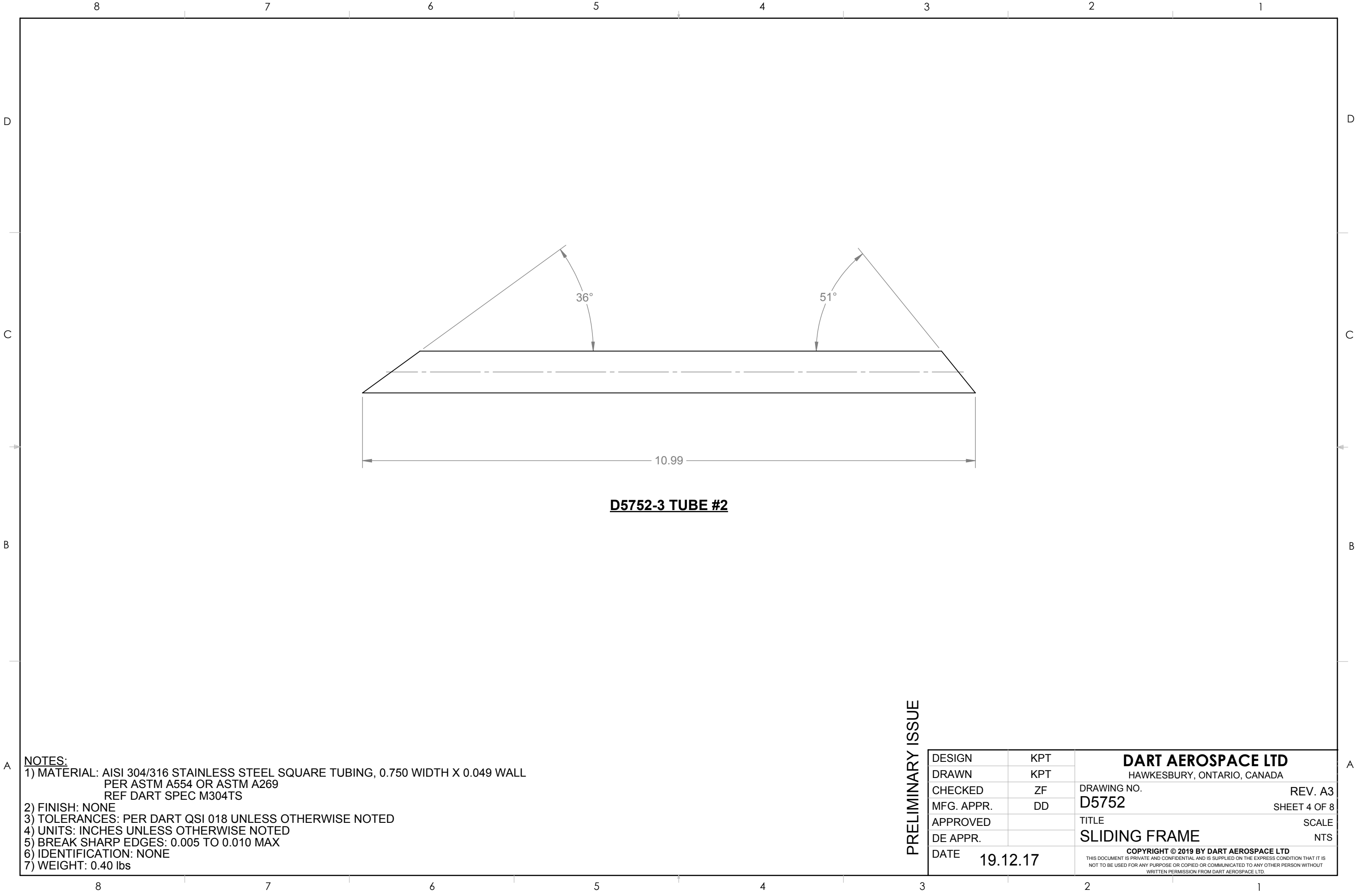
**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL  
PER ASTM A554 OR ASTM A269  
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.99 lbs
- 8) CHECK FORM WITH DT10634

PRELIMINARY ISSUE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. <b>D5752</b>	REV. A3 SHEET 3 OF 8
MFG. APPR.	DD	TITLE <b>SLIDING FRAME</b> SCALE NTS	
APPROVED			
DE APPR.		DATE <b>19.12.17</b>	
DATE			

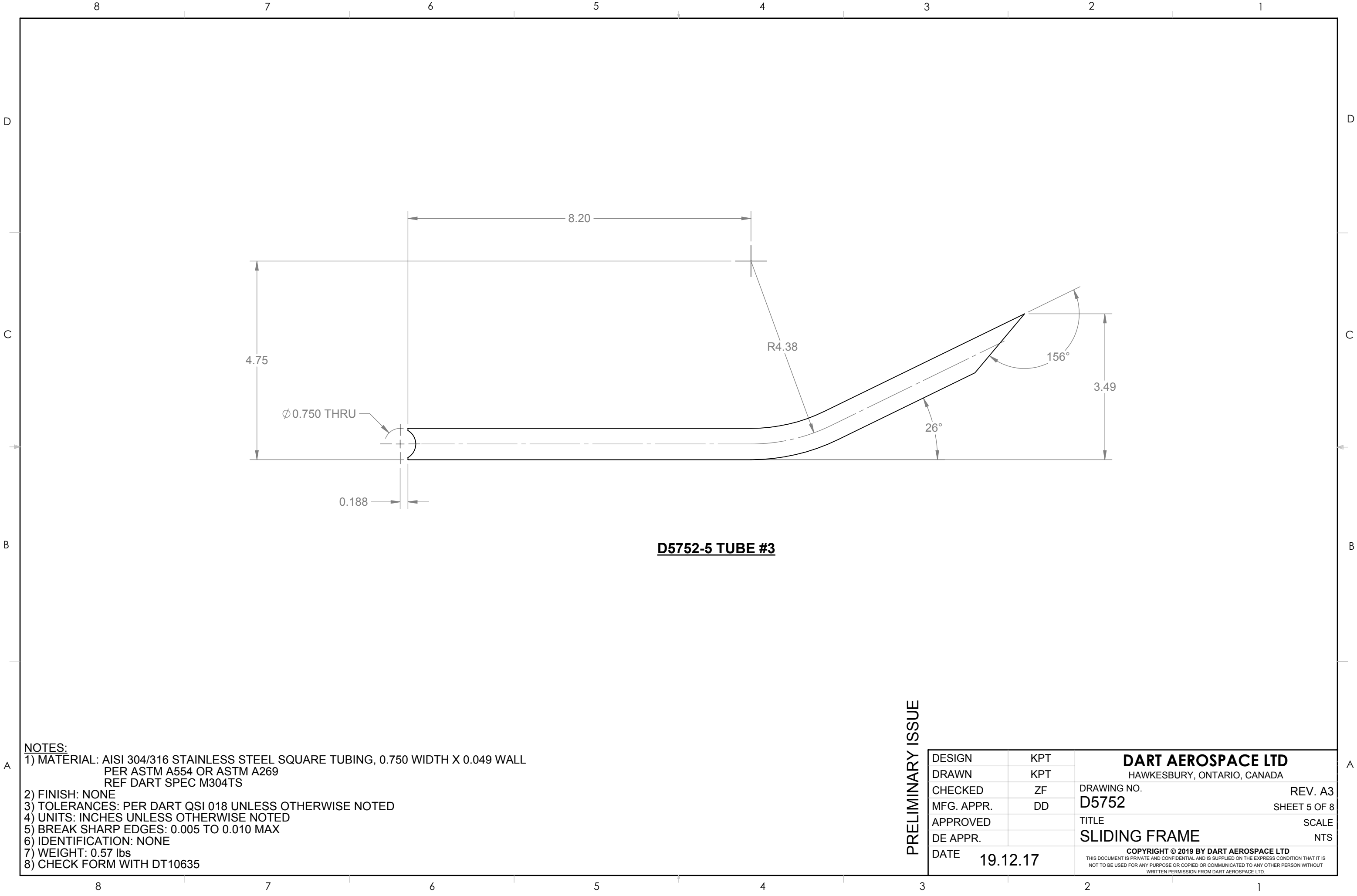
COPYRIGHT © 2019 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

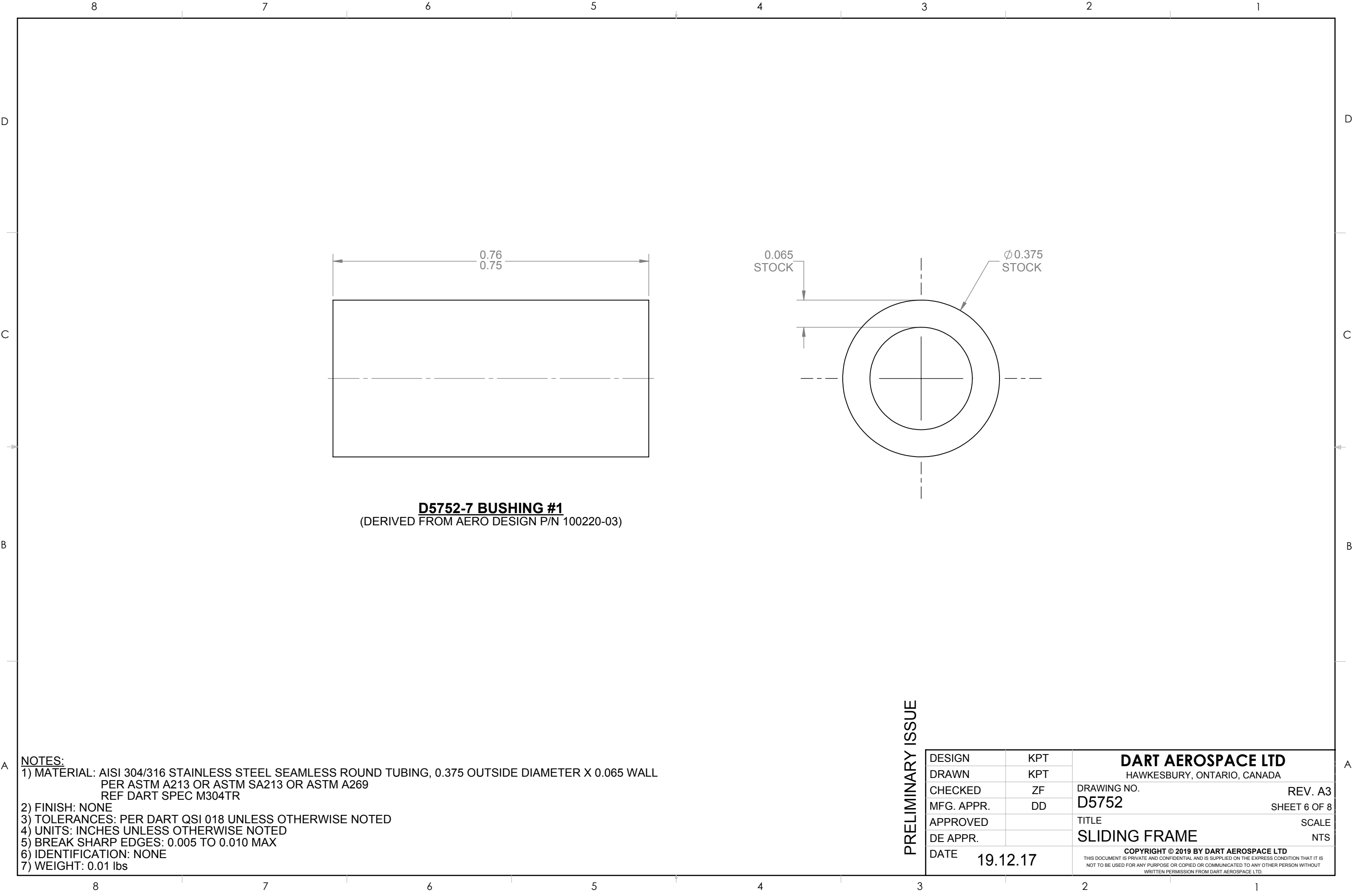


**NOTES:**  
1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL  
PER ASTM A554 OR ASTM A269  
REF DART SPEC M304TS  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.40 lbs

PRELIMINARY ISSUE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. <b>D5752</b>	REV. A3 SHEET 4 OF 8
MFG. APPR.	DD	TITLE <b>SLIDING FRAME</b> SCALE NTS	
APPROVED			
DE APPR.		COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.12.17		





NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING, 0.375 OUTSIDE DIAMETER X 0.065 WALL  
PER ASTM A213 OR ASTM SA213 OR ASTM A269  
REF DART SPEC M304TR
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. <b>D5752</b>	REV. A3
MFG. APPR.	DD	SHEET 6 OF 8	
APPROVED		TITLE	SCALE
DE APPR.		<b>SLIDING FRAME</b>	NTS
DATE	19.12.17	<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

